§ 63.1084

this subpart except as specified in subpart YY of this part.

§ 63.1084 What heat exchange systems are exempt from the requirements of this subpart?

Your heat exchange system is exempt from the requirements in §§63.1085 and 63.1086 if it meets any one of the criteria in paragraphs (a) through (e) of this section.

- (a) Your heat exchange system operates with the minimum pressure on the cooling water side at least 35 kilopascals greater than the maximum pressure on the process side.
- (b) Your heat exchange system contains an intervening cooling fluid, containing less than 5 percent by weight of total HAP listed in Table 1 to this subpart, between the process and the cooling water. This intervening fluid must serve to isolate the cooling water from the process fluid and must not be sent through a cooling tower or discharged. For purposes of this section, discharge does not include emptying for maintenance purposes.
- (c) The once-through heat exchange system is subject to a National Pollution Discharge Elimination System (NPDES) permit with an allowable discharge limit of 1 part per million by volume (ppmv) or less above influent concentration, or 10 percent or less above influent concentration, whichever is greater.
- (d) Your once-through heat exchange system is subject to a NPDES permit that meets all of the conditions in paragraphs (d)(1) through (4) of this section.
- (1) The permit requires monitoring of a parameter or condition to detect a leak of process fluids to cooling water.
- (2) The permit specifies the normal range of the parameter or condition.
- (3) The permit requires monthly or more frequent monitoring for the parameters selected as leak indicators.
- (4) The permit requires you to report and correct leaks to the cooling water when the parameter or condition exceeds the normal range.
- (e) Your recirculating or oncethrough heat exchange system cools process fluids that contain less than 5 percent by weight of total HAP listed in Table 1 to this subpart.

HEAT EXCHANGE SYSTEM REQUIREMENTS

§ 63.1085 What are the general requirements for heat exchange systems?

Unless you meet one of the requirements for exemptions in §63.1084, you must meet the requirements in paragraphs (a) through (d) of this section.

- (a) Monitor the cooling water for the presence of substances that indicate a leak according to §63.1086.
- (b) If you detect a leak, repair it according to §63.1087 unless repair is delayed according to §63.1088.
- (c) Keep the records specified in §63.1089.
- (d) Submit the reports specified in §63.1090.

MONITORING REQUIREMENTS FOR HEAT EXCHANGE SYSTEMS

§ 63.1086 How must I monitor for leaks to cooling water?

You must monitor for leaks to cooling water by monitoring each heat exchange system according to the requirements of paragraph (a) of this section, monitoring each heat exchanger according to the requirements of paragraph (b) of this section, or monitoring a surrogate parameter according to the requirements of paragraph (c) of this section. If you elect to comply with the requirements of paragraph (a) or (b) of this section, you may use alternatives in paragraph (d)(1) or (2) of this section for determining the mean entrance concentration.

- (a) Heat exchange system. Monitor cooling water in each heat exchange system for the HAP listed in Table 1 to this subpart (either total or speciated) or other representative substances (e.g., total organic carbon or volatile organic compounds (VOC)) that indicate the presence of a leak according to the requirements in paragraphs (a)(1) through (5) of this section.
- (1) You define the equipment that comprises each heat exchange system. For the purposes of implementing paragraph (a) of this section, a heat exchange system may consist of an entire heat exchange system or any combinations of heat exchangers such that, based on the rate of cooling water at the entrance and exit to each heat exchange system and the sensitivity of